

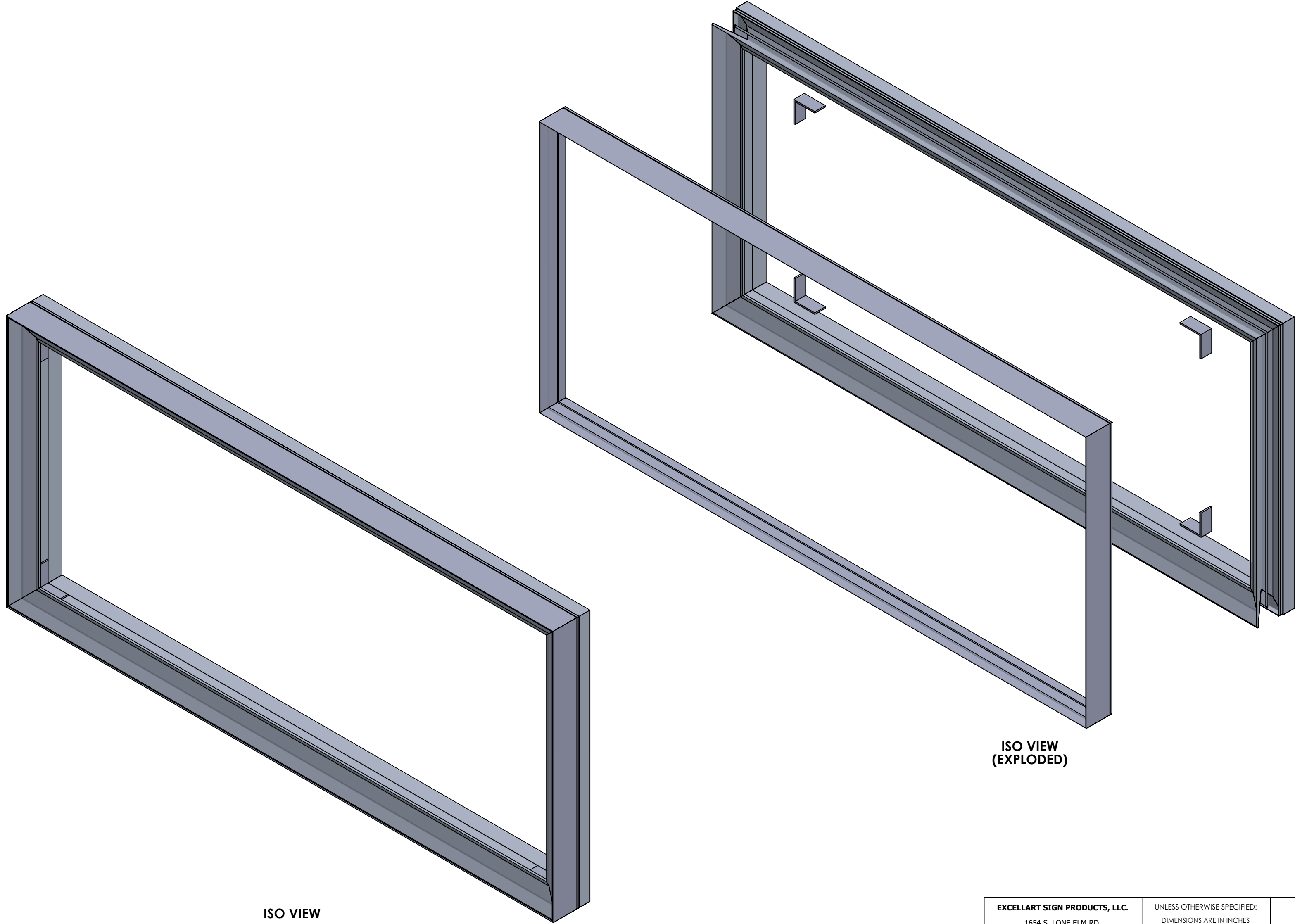
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COVER



ISO VIEW

ISO VIEW (EXPLODED)

<b>EXCELLART SIGN PRODUCTS, LLC.</b> 1654 S. LONE ELM RD. OLATHE, KS 66061 (800) 627-9044 SALES@EXCELLART.COM WWW.EXCELLART.COM		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES FRAC = ± 1/32" X.XX = ± 0.03 X.XXX = ± 0.010 ANGULAR: MACH ± 1 BEND ± 2		ASSEMBLY ID: <b>ESPS-INT-BTSF</b>	
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF EXCELLART SIGN PRODUCTS, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF EXCELLART SIGN PRODUCTS, LLC IS PROHIBITED.		DESCRIPTION: <b>ESP-FLEX INT W. BLEED TRIM</b>	
		DRAWN BY: <b>EXCELLART</b>		APPROVED BY:	
		SIZE <b>C</b>	Weight: <b>39.34</b> (lbs)	REV -	SCALE: 1:8    7/22/2024    SHEET 1 OF 3

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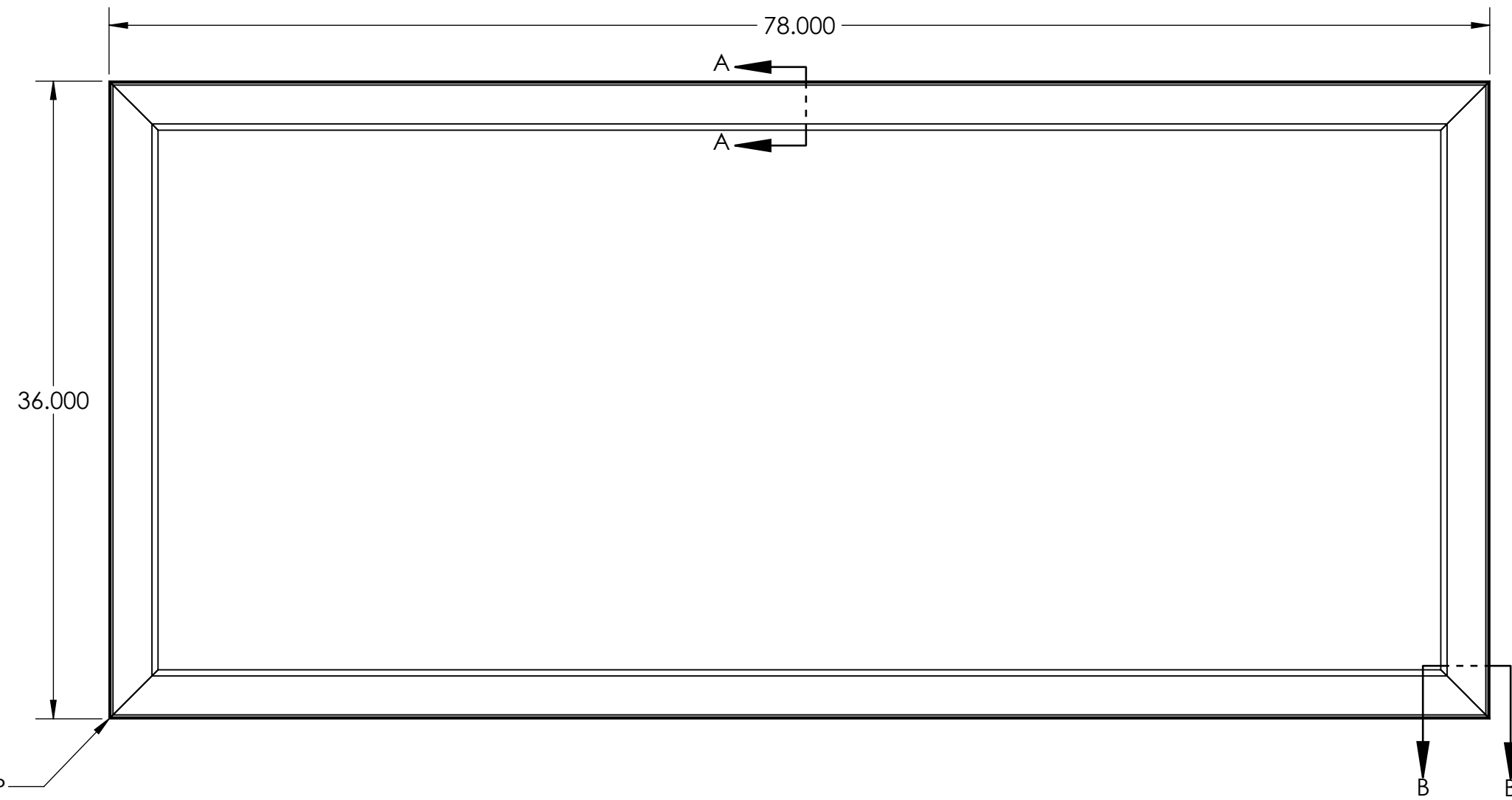
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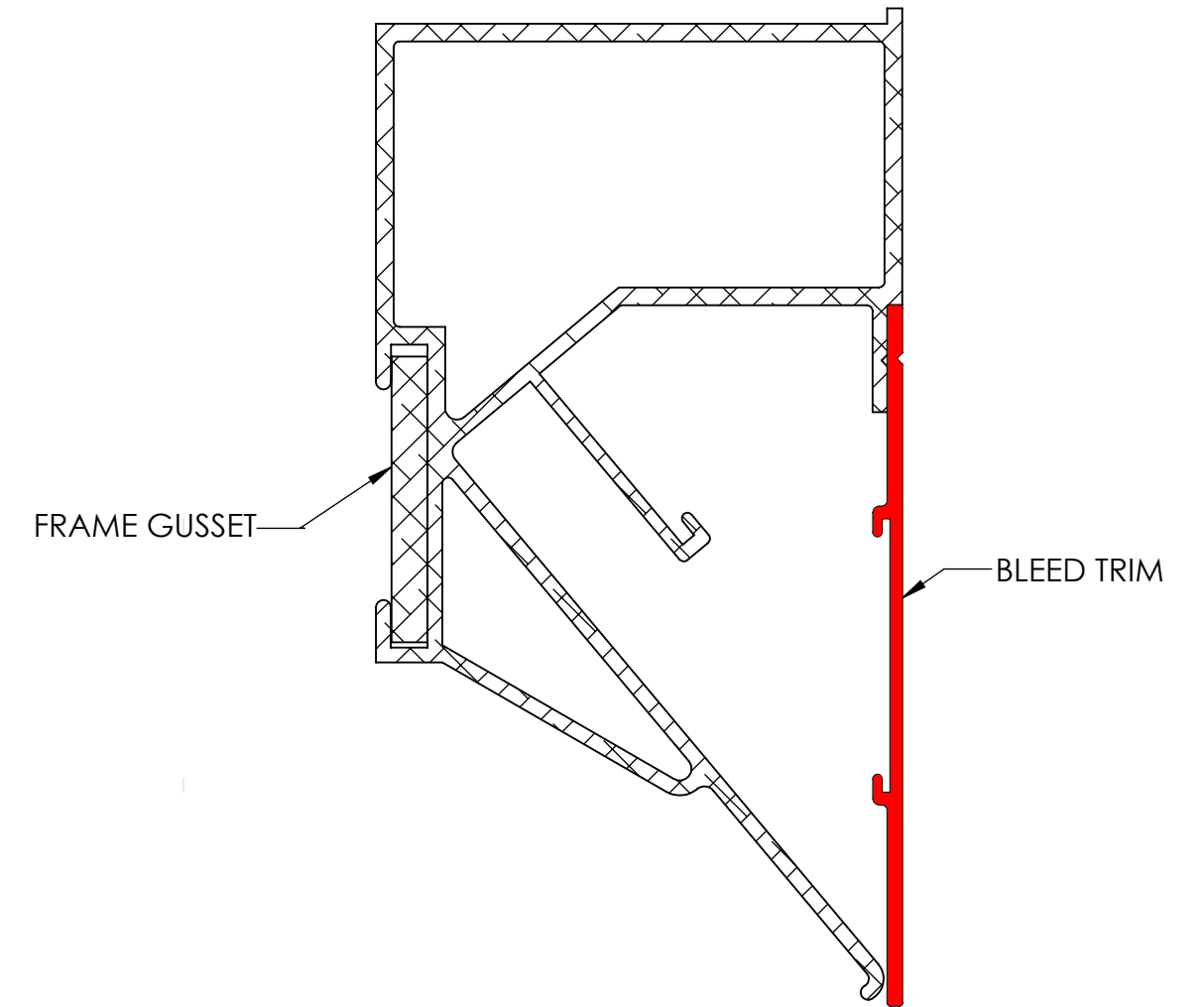
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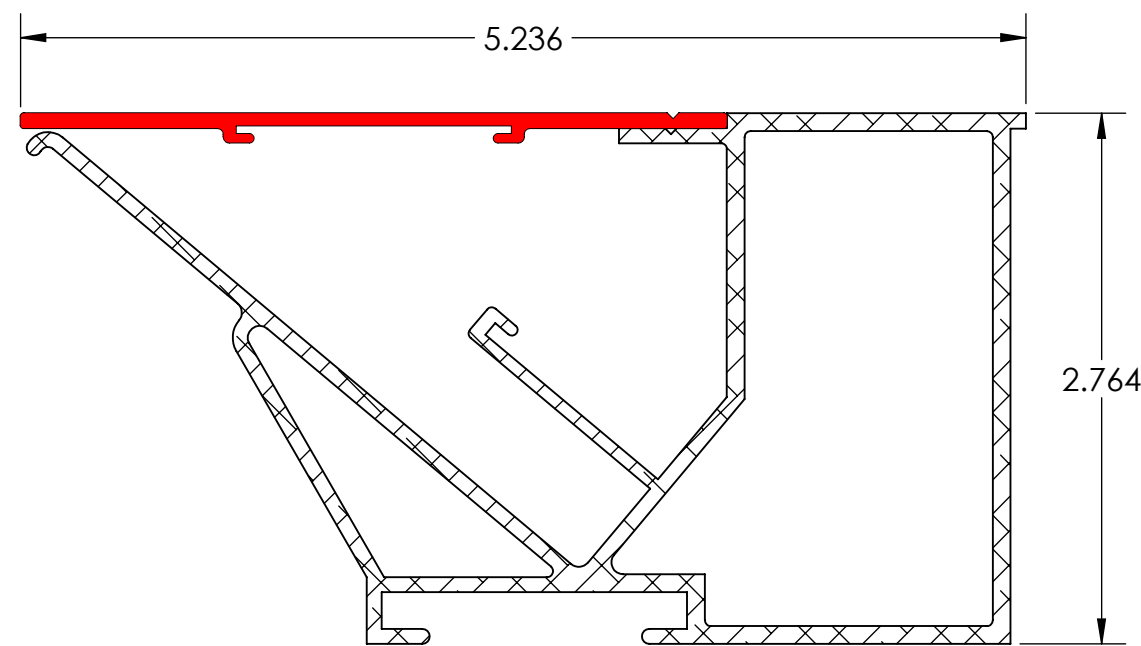
DIMS



FRONT VIEW



SECTION B-B  
ESP-FLEX INTEGRATED FRAME WITH BLEED TRIM  
SCALE 1 : 1



SECTION A-A  
ESP-FLEX INTEGRATED FRAME WITH BLEED TRIM  
SCALE 1 : 1

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	SIZE <b>C</b>	Weight: <b>39.34</b> (lbs) Perimeter Length: <b>19</b> (ft)	REV -
	SCALE: 1:8	7/22/2024	SHEET 2 OF 3

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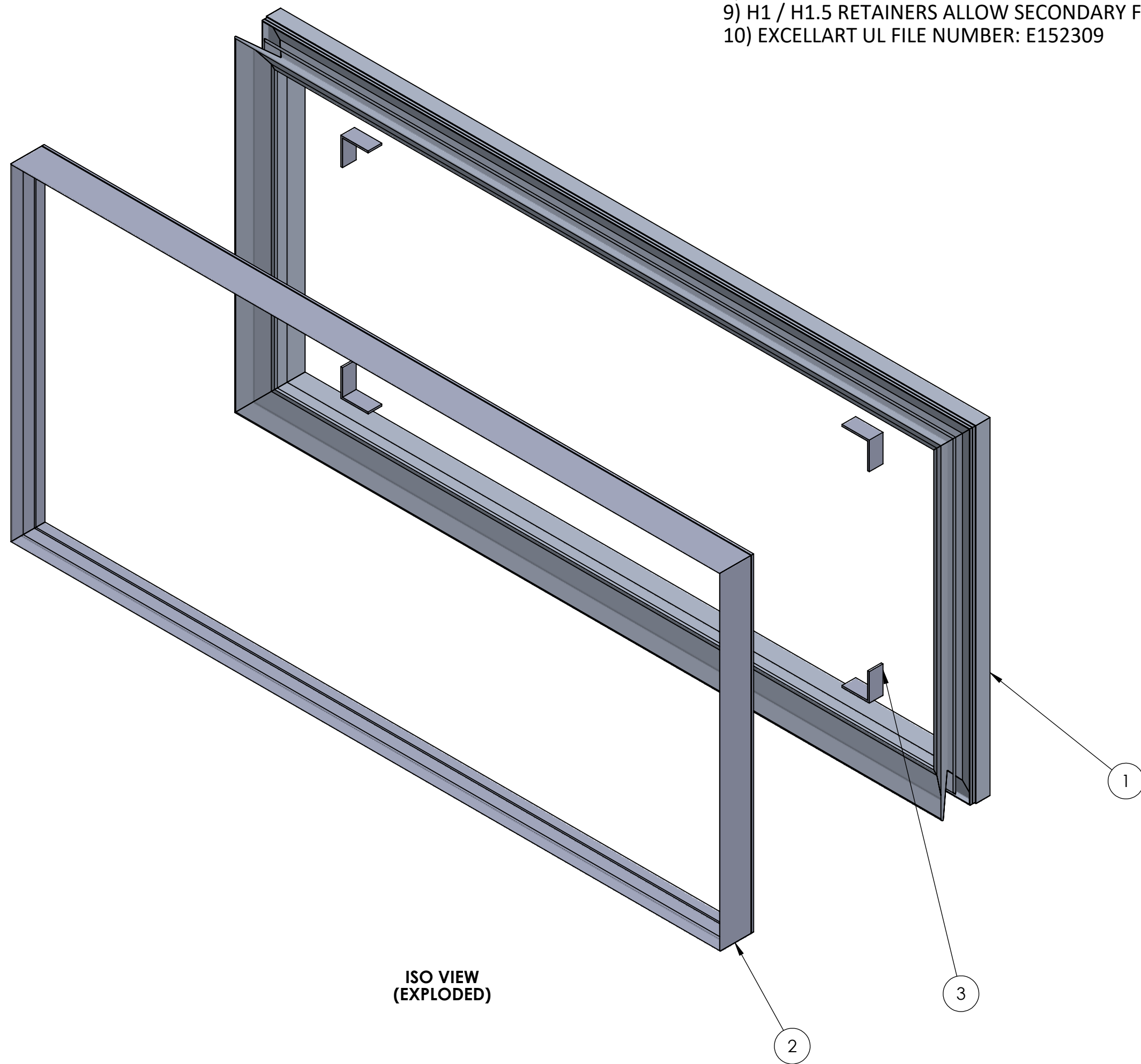
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BOM

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	ESP1280424	ESP-FLEX INTEGRATED FRAME	6063-T6	1
2	ESP1280415	ESP-BLEED TRIM	6063-T6	1
3	ESP1280306	1 1/2" X 3" X 3" X 3/16" GUSSET	6063-T6	4

NOTES:

- 1) ESP-FLEX INTEGRATED KIT CONSISTS OF QTY (4) CORNER ANGLES, QTY (4) BLEED TRIM PIECES, AND QTY (4) ESP-FLEX INTEGRATED FRAME PIECES
- 2) ANGLES ARE USED TO GUIDE FRAME PIECES INTO POSITION
- 3) GUSSETS ARE USED TO GUIDE RETAINER PIECES INTO POSITION (IF APPLICABLE)
- 4) HINGED FRAME SECTION AND HINGED RETAINERS SHOWN TO BE ON TOP OF SIGN CABINET (IF APPLICABLE)
- 5) SELF DRILLING SCREWS / RIVETS / LOCK CYLINDERS ETC (BY OTHERS) TO SECURE RETAINERS AS NEEDED
- 6) ANGLES AND GUSSETS TYPICALLY WELDED TO FRAMING (BY OTHERS)
- 7) 6" - 8" CENTER TO CENTER SPACING RECOMMENDED FOR FLEX CLIPS
- 8) PIANO HINGES USED TO ALLOW IDS RETAINERS TO HINGE OPEN (IF APPLICABLE)
- 9) H1 / H1.5 RETAINERS ALLOW SECONDARY FACE TO BE MOUNTED BEHIND PRIMARY FACE
- 10) EXCELLART UL FILE NUMBER: E152309



ISO VIEW (EXPLODED)

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SIZE <b>C</b>	Weight: <b>39.34</b> (lbs) REV Perimeter Length: <b>19</b> (ft) -
SCALE: 1:8	7/22/2024 SHEET 3 OF 3

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