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PART NUMBER	DESCRIPTION	MATERIAL	QTY.
ESP1280290	ESP-WM HINGED FRAME	6063-T6	1
ESP1280117	ESP-FF RETAINER	6063-T6]
ESP1280224	ESP-FF HINGED RETAINER	6063-T6]
ESP1280119	1 1/8" X 3" X 3" X 3/16" GUSSET	6063-T6	4
ESP1280289	2 X 2 X .125" ANGLE	6063-T6	4

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1) ESP-WM KIT CONSISTS OF QTY (4) ESP-WM FRAME PIECES, QTY (4) CORNER ANGLES, QTY (3) ESP-FF RETAINER PIECES, QTY (1) ESP-FF HINGED RETAINER PIECE, AND QTY (4) RETAINER GUSSETS 2) ANGLES ARE USED TO GUIDE FRAME PIECES INTO POSITION

3) GUSSETS ARE USED TO GUIDE RETAINER PIECES INTO POSITION (IF APPLICABLE)

4) HINGED FRAME SECTION AND HINGED RETAINERS SHOWN TO BE ON TOP OF SIGN CABINET (IF APPLICABLE) 5) SELF DRILLING SCREWS / RIVETS / LOCK CYLINDERS ETC (BY OTHERS) TO SECURE RETAINERS AS NEEDED

6) ANGLES AND GUSSETS TYPICALLY WELDED TO FRAMING (BY OTHERS)

7) 6" - 8" CENTER TO CENTER SPACING RECOMMENDED FOR FLEX CLIPS
8) PIANO HINGES USED TO ALLOW IDS RETAINERS TO HINGE OPEN (IF APPLICABLE)

9) H1 / H1.5 RETAINERS ALLOW SECONDARY FACE TO BE MOUNTED BEHIND PRIMARY FACE

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EXCELLART SIGN PRODUCTS, LLC. 1654 S. LONE ELM RD. OLATHE, KS 66061 (800) 627-9044 SALES@EXCELLART.COM WWW.EXCELLART.COM	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES <u>IOLERANCES</u> FRAC = ±1/32" X.XX = ±0.03 X.XXX = ±0.010 ANGULAR: MACH ±1 BEND ±2	ASSEMBLY ID: ESPH-WM-FFSF DESCRIPTION: ESP-WM HINGED W. FF RETAINER		
EXCELLART	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF EXCELLART SIGN PRODUCTS, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF EXCELLART SIGN PRODUCTS, LLC IS PROHIBITED.	EXCELLART SIZE Weight: 29 Perimeter	APPROVED BY	REV

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